



HMG • BRISBANE

HYDRAULIC CYLINDERS.

**REFURBISHED TO ZERO HOURS.
MANUFACTURED TO LAST.**

We refurbish and manufacture every hydraulic cylinder on the mine site across the major OEM fleets. End-to-end, under one roof, at one of Australasia's largest and most equipped engineering workshops.



9,700 m²

WORKSHOP FLOOR

100%

IN-HOUSE, ONE
FLOOR

5,000 PSI

TEST PRESSURE

Zero hrs

REFURB STANDARD

Every

CYLINDER CLASS

15 months / 6,000 hours | INDUSTRY LEADING WARRANTY

OEM FLEETS WE SERVICE



HITACHI

KOMATSU

LIEBHERR

OPERATING SINCE 1959 • ISO 9001 CERTIFIED SINCE 2011



END-TO-END, ON ONE SITE

WE OWN EVERY STEP OF THE CYLINDER LIFECYCLE.

Cylinders arrive in our Brisbane workshop and leave ready to install. All required works are done in-house — no outsourcing or sub-contracting. 9,700 m² of undercover floor on a single site in Brisbane.

01 STRIP & INSPECT

Comprehensive inspections on 8 disassembly benches up to 16 m. In-house engineering to ensure repairs are tailored to your equipment's needs. NDT performed by independent qualified specialists.

02 MACHINE & BUILD

Manufacture and repair of parts to exact specifications utilising best in class CNC and manual machines. Ability to handle the full range of components up to 8.5 m — including dual-end machining for the longest rods.

03 WELDING

Coded welders working to recognised structural standards, rebuilding worn and damaged components back to full strength, extending their lifespan and performance.

04 CHROME AND LASER

3,000 m² of in-house hardchrome — rods re-chromed to OEM thickness and hardness for a tough, corrosion-resistant finish. Laser cladding on rods up to 8 m where chrome won't do, bonding a harder layer that outlasts the original.

05 FINISH, POLISH & PAINT

CNC grinders & polishing to 9 m. Professional painting services providing like-new appearance while applying protective coatings that shield against rust and corrosion.

06 ASSEMBLE & TEST

Built with OEM seal kits as standard (aftermarket on request) and pressure tested to 5,000 PSI — every cylinder has to hold pressure, logged and recorded, before it leaves. Final QA check against zero-hours spec.



THE ZERO-HOURS GUARANTEE

ZERO HOURS. OR IT DOESN'T LEAVE.



INDUSTRY LEADING WARRANTY

15 months / 6,000 hours

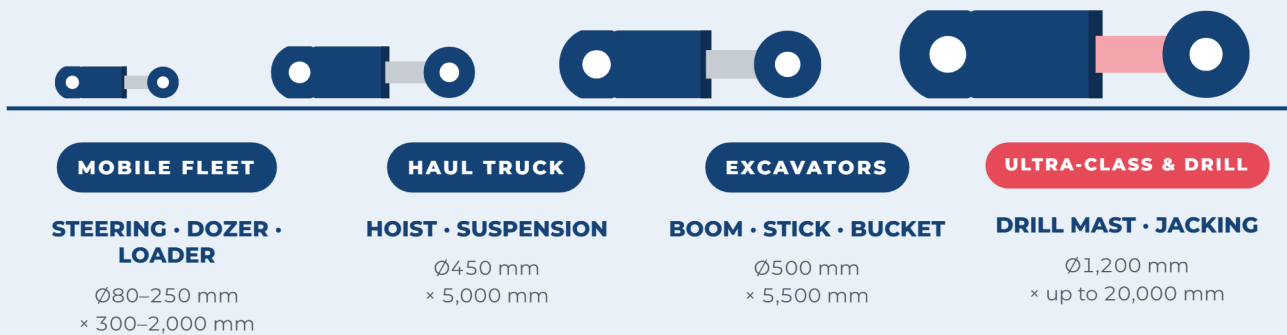
whichever comes first



ONE-STOP CYLINDER SHOP

EVERY CYLINDER ON THE MINE, UP TO 20 M AND 5,000 PSI.

One workshop covers every cylinder class on your fleet — from dozer tilt and loader lift rams, through haul-truck hoist and suspension, up to excavator boom and the largest ultra-class and drill cylinders. Refurbish, manufacture and re-engineer, to the exact documented build standard, to maximise equipment performance.

**01 REFURBISH.**

To zero-hours spec. Strip, inspect, re-chrome or laser-clad, rebuild, test.

Extend the life of your iron.

02 MANUFACTURE.

When refurbish is not an option and OEM is not available.

To OEM spec or better.

03 AUSTRALIAN MADE.

Made local, with materials locally sourced and local technical support on hand.

Your local partner.

MADE TO LAST.

INDEPENDENTLY CERTIFIED
MANAGEMENT SYSTEMS





WEEKLY WIP REPORTS

YOU ALWAYS KNOW WHERE YOUR CYLINDERS ARE AT.

Every customer gets a WIP report each week — by job number, by cylinder, with current stage and a confirmed Dispatch Date. Jobs at WOGA and at Quoting are tracked by working days so you see how long they've been there. No chasing, no guessing — giving you confidence to meet your maintenance schedule and maximise machine uptime.

MACHINE DOWN

Industry-leading turnaround times with priority handling for machine-down jobs, getting your critical equipment back in service, fast.

WEEKLY WIP REPORT SAMPLE · WEEK 21 · 2026

4 jobs · 2 in progress · 1 in WOGA · 1 at quoting

JOB #	CYLINDER	STAGE			DISPATCH DATE / DAYS
H005410	Liebherr Dozer · Blade Lift	AT QUOTING	AT WOGA	IN PROGRESS	Today
H005413	CAT Haul Truck · Front Suspension	AT QUOTING	AT WOGA	IN PROGRESS	This week
H005412	Komatsu Excavator · Boom (LH)	AT QUOTING	AT WOGA	IN PROGRESS	8 days IN WOGA
H005411	Hitachi Excavator · Stick	AT QUOTING	AT WOGA	IN PROGRESS	3 days AT QUOTING

GET IN TOUCH.

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